

5/48

DART AEROSPACE LTD	Work Order:	24569
Description: Lug	Part Number:	D2230-1
Drawing: D2230 Rev. F	Qty:	200

HARF
03.05.27

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	RG	05.10.13	200
2	METAL	Cut D2423 extrusion to 0.82"	SG	05/10/28	222
3	HAAS RG	Machine per folio D2230-1 Issue P.O 2008788 Check for crack while loading into the machine	LG	05-10-28	200
4	QC RG	Inspect Level 2 Receive & Inspect for transit damage	CL	05/10/23	200
5	QC	Inspect Level 5		06.01.25	200
6	METAL	Tumble and deburr rough edges after tumbling if > applicable	(N/A)		
7	METAL	Acid etch and Alodine per QSI 005 4.1	DC	05/01/27	200
8	METAL	Inspect Level 5	ML	01.01.29	200
9	FINISHING	Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3	DC	05/01/30	200
10	QC	Inspect Level 3	ML	06/01/30	200
11	STORES	Identify and stock	LG	1/6/31	200
12	EXPEDITING	Close W/O Job Cost / Part	SC 06/02/01 (200)	06/02/01	200

Rev	Date	Change	Revised By	Approved
A	97.02.21	New Issue		
B	98.06.01	Re-Format	KB	
C	00.01.27	Re-Format, added level 2 insp., Rev. F (mpp 2022)	EC	
D	00.11.01	Added inspection level 8, and removed P/O for powder coat	EC	L.

RELEASED

EC DEC 18 2000

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: 

Date: 06/02/01

NOTE: Date & initial all entries

QA: N/C Closed: _____

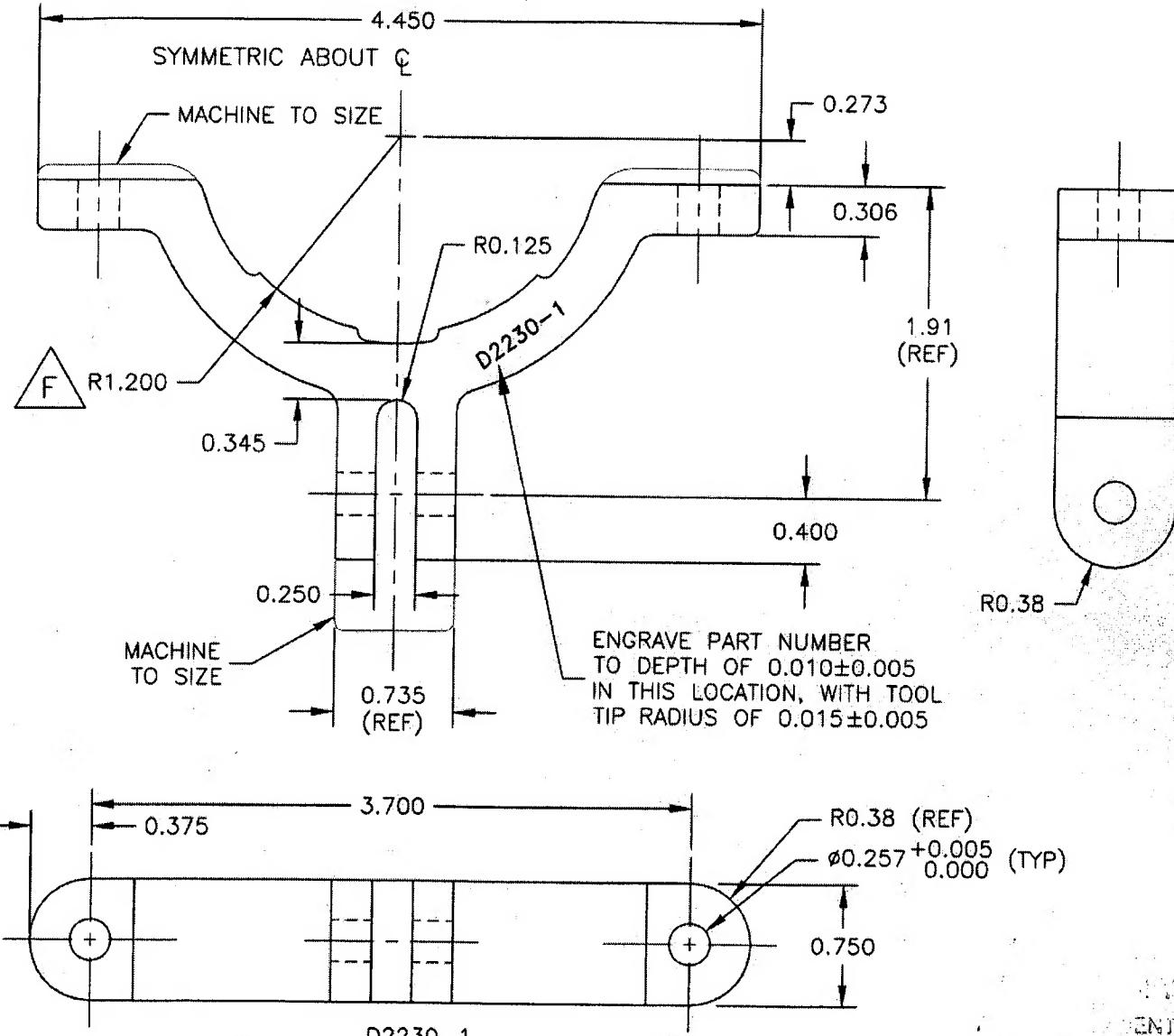
Date: _____

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2230
DATE		REV. F SHEET 1 OF 2
99.12.13		TITLE MOUNTING LUG
		SCALE 1:1
C	94.03.30	RE-DESIGN
D	95.01.04	RE-DESIGN
E	95.01.04	RE-DESIGN
F	99.12.13	REDESIGN; R1.200 WAS R1.100

RELEASED
99.12.21 DS



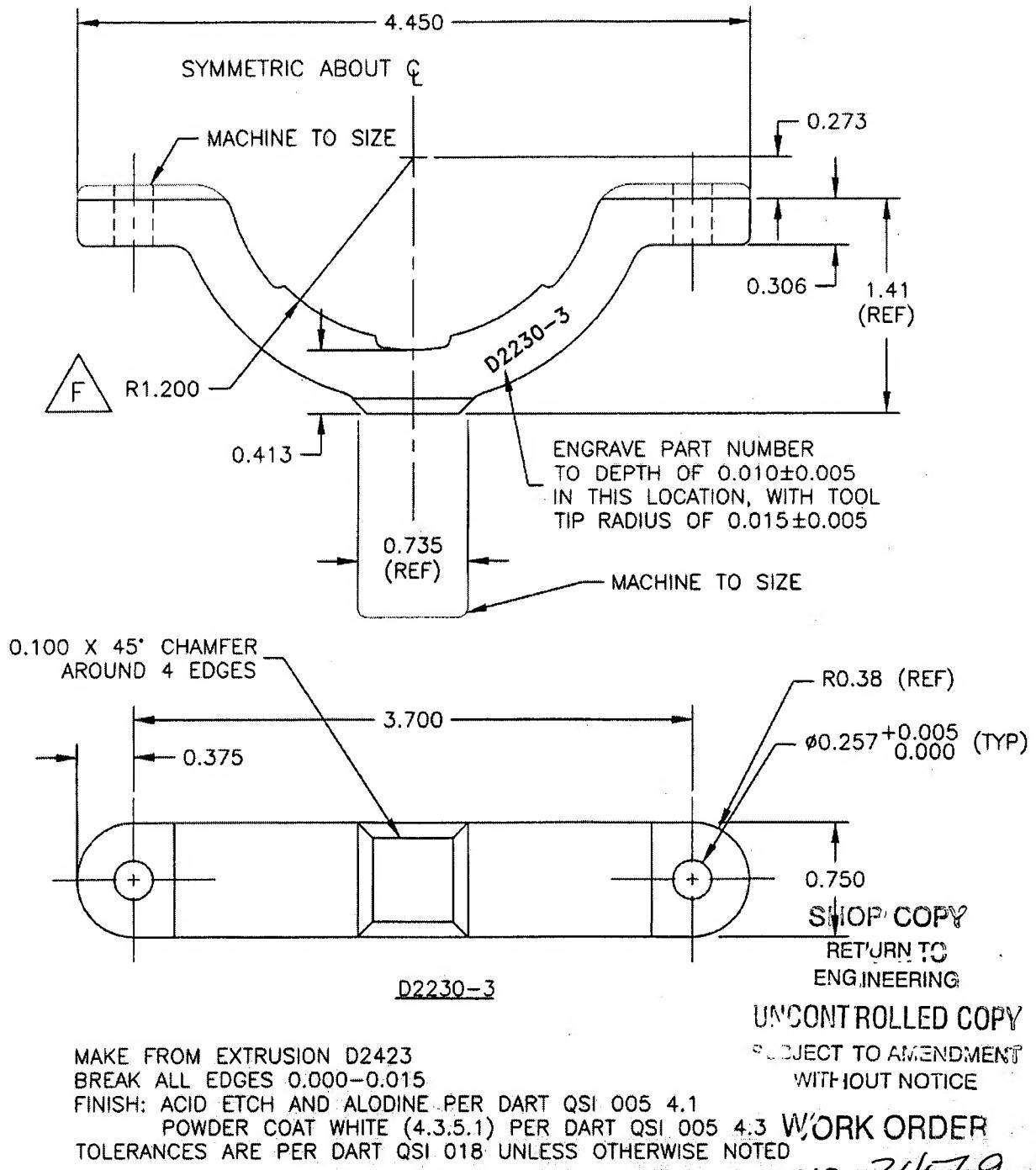
MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000–0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

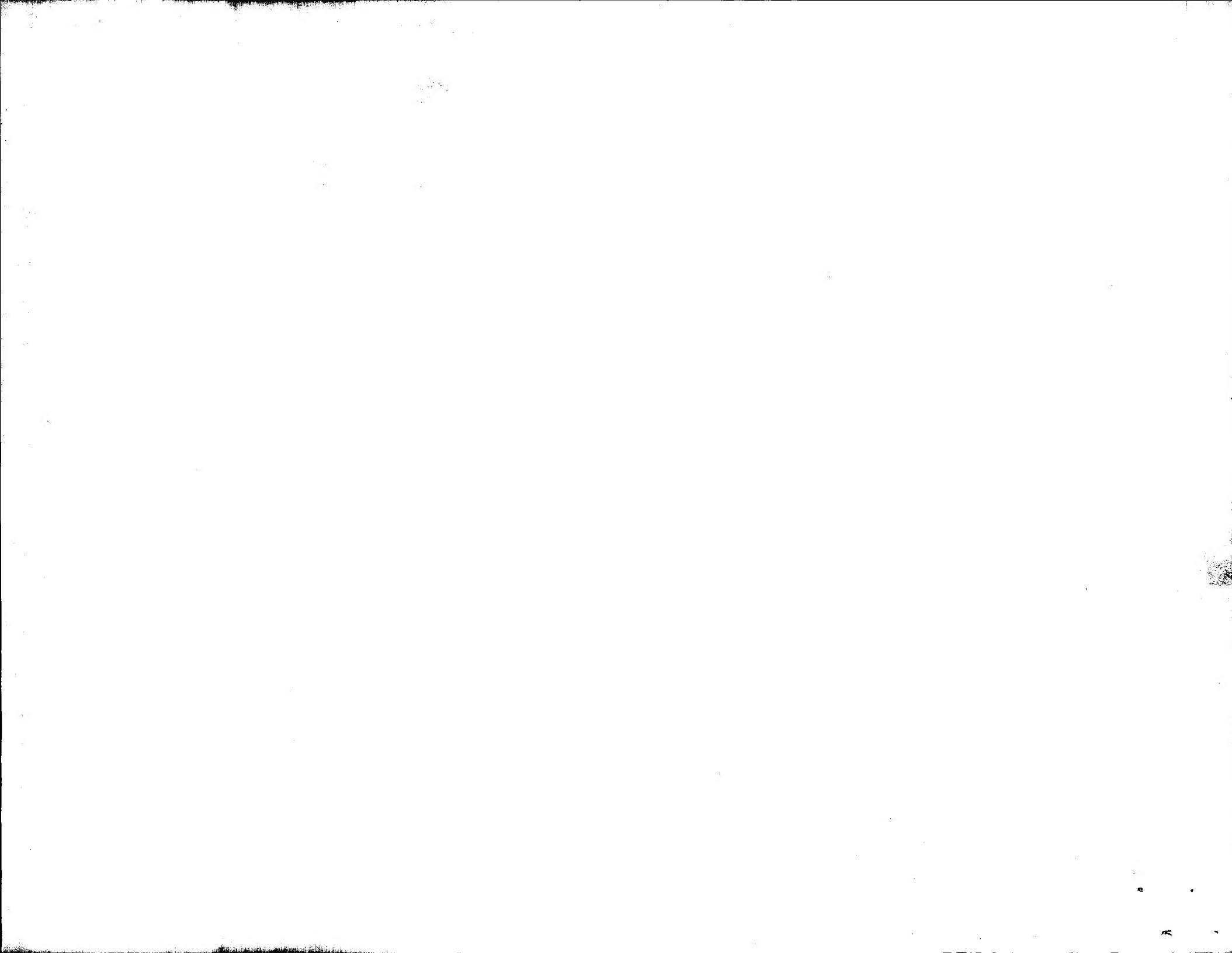
WORK ORDER

NO. 24569

DART

DESIGN	DRAWN BY	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	#	DRAWING NO. D2230 REV. F SHEET 2 OF 2
DATE 99.12.13			TITLE MOUNTING LUG SCALE 1:1

RELEASED
9.12.21 DS



Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 13, 2005
11:58 am

Work Order No : 0024569
 Project Name : D2230-1
 Project For : WK548
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2230-1
 Description : Mounting Lug
 Manufactured : Yes
 Amount Req'd : 200
 Amount Done : 0
 Start Date : 10-13-05
 Est Finish Date : 11-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY PART NUMBER

200 D2230-1

PART NAME

Mounting Lug

P.O. NUMBER

2008788

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shig Regula Walz
Shig (Regula) Walz

Vankleek Hill, January 20, 2006